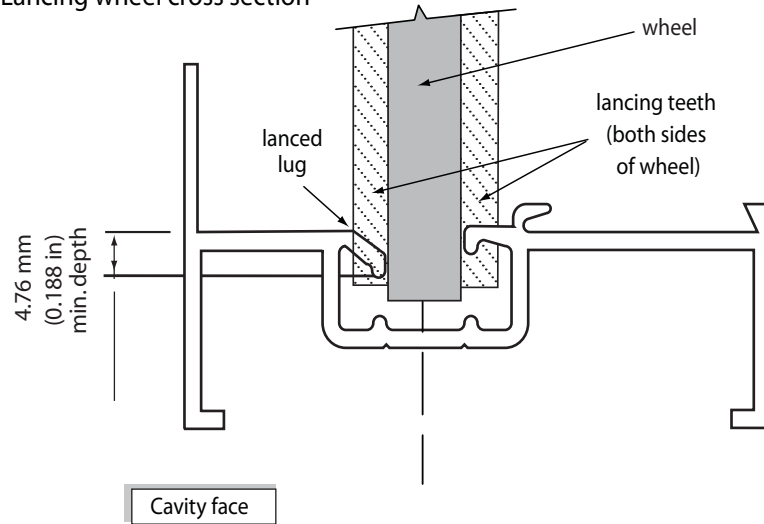


LNATT

LANCING APPLICATION, TOOLING AND TOLERANCE

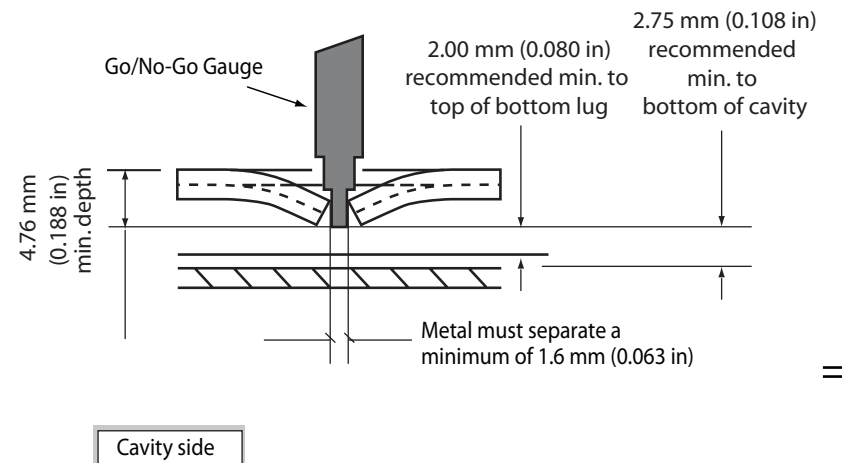
Lancing wheel cross section



Lancing wheels are used to produce 1.6mm (1/16 in) wide lanced indentations along the lugs that bend down into an extrusion cavity at a minimum depth of 4.76mm (3/16 in).

Dimensions are based on typical profiles. Engineering requirements may vary according to extrusion configuration. Consult Azon for tooling recommendations.

Inspecting distance tolerance



During initial setup, the first piece should be inspected using a Go/No-Go Gauge to test for separation and depth tolerances.



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