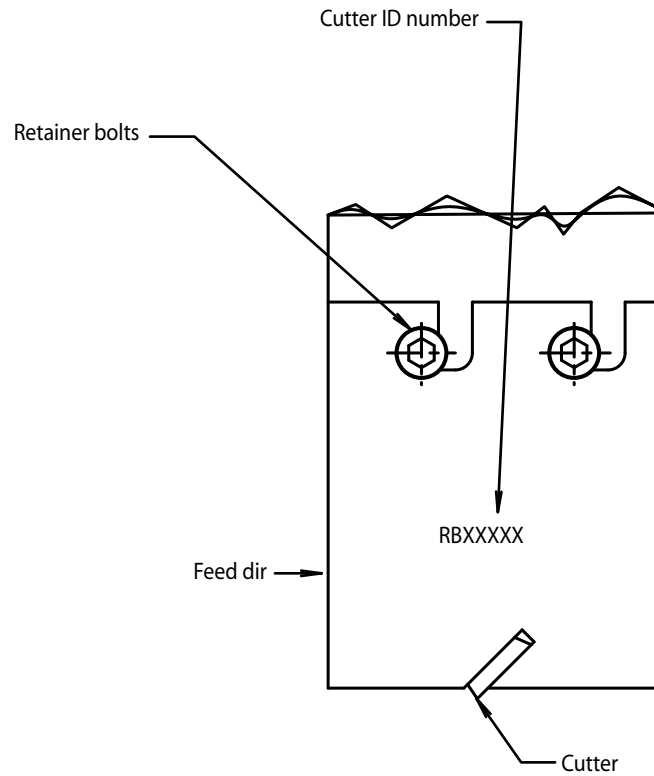
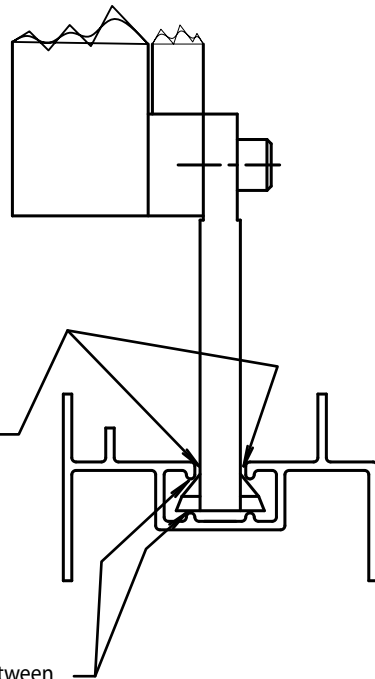


RY3117

ABRADER APPLICATION AND TOOLING

The lateral gap between the cutter side and the extrusion side should range: .4mm (.015 in) minimum to 3.2mm (.125 in) maximum on each side

The vertical gap between the cutter and the extrusion lugs should range: .4mm (.016 in) minimum to .8mm (.032 in) maximum



The proper cutter must be used that corresponds to the cavity to be abraded. Accurate abrading cannot be obtained without matching the proper cutter to the extrusion. Consult Azon for tooling recommendations.



Azon
2204 Ravine Road
Kalamazoo, MI 49004-3516
Tel: 269-385-5942 • Fax: 269-385-5937 | E-mail: azotec@azonusa.com • www.azonintl.com

AZO/Tec[®]

© Azon RY3117C 011513